# Cultivating a Safety Culture

Presented by Bryan Olsen, CSP

WCF

# What is Safety Culture

Safety culture is the ways in which safety
is managed in the workplace, and often
reflects "the attitudes, beliefs, perceptions
and values that employees share in
relation to safety". In other words, "the
way we do safety around here".

- Wikipedia

# Safety Culture

Companies may produce almost identical products but their safety cultures are most likely very different.

Company A
General attitude often is that accidents are unforeseen incidents that happen that can't be prevented...so putting effort into safety doesn't change the outcome.

Company B General attitude especially among top mangers is that they can prevent accidents!



# Safety Culture

- · Characteristics of Company A
  - No written safety program
  - Not using safety tools (balanced scorecard etc.)
  - No new hire orientation
  - No safety committee
  - No safety toolbox meetings
  - No safety enforcement
  - No accident investigation

WCF

# Safety Culture

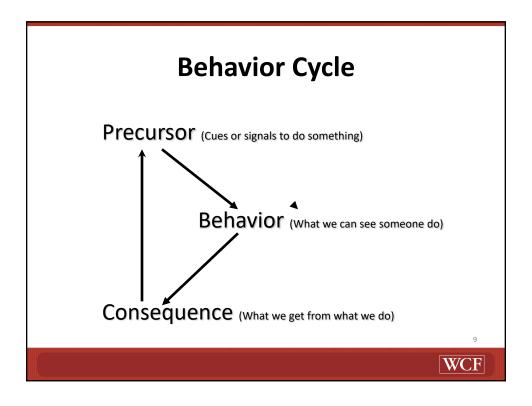
- · Characteristics of Company B
  - Written safety program
  - Safety tools (balanced scorecard etc.) are being used
  - Aggressive new hire safety orientation
  - Well functioning safety committee
  - Regular safety toolbox meetings
  - Daily safety involvement & enforcement (risk assessment)
  - Accident/Incident investigation

# Safety Culture

Studies have shown that a strong safety culture can help to reduce the frequency and severity of workplace, injuries and illnesses.



Leadership Safety Values and Actions	Problem Identification and Resolution	Personal Accountability	
Leaders demonstrate a commitment to safety in their decisions and behaviors	Issues potentially impacting safety are promptly identified, fully evaluated, and promptly addressed and corrected commensurate with their significance	All individuals take personal responsibility for safety	
Work Processes	Continuous Learning	Environment for Raising Concerns	
The process of planning and controlling work activities is implemented so that safety is maintained	Opportunities to learn about ways to ensure safety are sought out and implemented	A safety conscious work environment is maintained where personnel feel free to raise safety concerns without fear of retaliation, intimidation, harassment or discrimination	
Effective Safety Communications	Respectful Work Environment	Questioning Attitude	
Communications maintain a focus on safety	Trust and respect permeate the organization	Individuals avoid complacency and continually challenge existing conditions and activities in order to identify discrepancies that might result in error or inappropriate	



# Consequence Structure

- Positive
  - We get wanted results
  - We avoid unwanted results
- Negative
  - We get unwanted results
  - We don't get wanted results

10

# What brings about a negative outcome?...

- If we don't evaluate the processes we can't correct discrepancies
- Process discrepancies create compromise
- Compromise creates process breakdowns
- Process breakdowns create unintended outcomes (Incidents)

11

WCF

Measuring Safety Culture

12

# Safety Culture Assessment

13

WCF

Safety Culture Assessment: A New WCF S&H Tool

14

### A Data-Based Evaluation of the Relationship between Occupational Safety and Operating Performance

Dr. Anthony Veltri
Associate Professor, Oregon State University
Journal of S&H Research
Spring 2007

15



# Hypothesis: Safety performance is related to operating performance

- -An employee/management safety perception tool is used to test the hypothesis
- -An employee/manager "disconnect" in safety perceptions is the key indicator
- -The "disconnect" is manifested by differing answers to the same questions regarding safety issues imbedded within an operations management survey
- -"IF safety perceptions are good and agreed upon by employees and management, operational performance should also be good"

16



## **Study Results**

- -as safety disconnect increases internal scrap and rework increases with the converse true also
- -as safety disconnect increases internal reliability and durability performance decrease
- -as safety disconnect increases so do external costs of production

17



## **Take-Aways**

- -the argument for good safety practices as good business is supported
- -"safety disconnects" between employees and management are a sign that an organization needs to evaluate efforts and can be used as a barometer to measure improvement

18



# The WCF Safety Culture Assessment

19



# **An Excel-Based Program**

- -includes surveys, automatic tabulation and graphing
- -survey can be administered in 5-10 minutes per person
- -surveys are coded to differentiate between employees and managers

20



**	Safety Culture As	sessment Tool			
Clie	nt:	Consultant:	Date: 02/01/20	118	
	Manager/Supervisor	Worker	Survey#		
1.	I feel that my workspace and the Strongly Agree Agree		afe place to work. Strongly Disagree		
2.	Our company has an effective a Strongly Agree		and health program in place. Strongly Disagree		
3.	My individual participation in the Strongly Agree Agree		success. Strongly Disagree		
4.	Workers have the chance to reg improved. Strongly Agree		w the program can be Strongly Disagree	—	
5.	When an unsafe hazard or situa Strongly Agree Agree		ally taken care of quickly. Strongly Disagree		
6.	Top management of the comparencouraging safety efforts. Strongly Agree		involved in promoting and Strongly Disagree		
7.	Accidents happen most often fremployee carelessness. Strongly Agree Agree		work process, rather than  Strongly Disagree		
8.	Our company has a good record Strongly Agree	d of controlling work relate Neutral Disagree		_	
9.	Our company takes the time to day one.  Strongly Agree Agree		e sure they work safely from Strongly Disagree	_	21
10.	I feel that my supervisor cares a Strongly Agree Agree		on the job. Strongly Disagree		WCF

